

MANUFACTURERS & EXPORTERS

PREMIUM PIPE HANGERS & ESSENTIAL HARDWARE SOLUTIONS



VIKAS INDUSTRIES

A GOVT. OF INDIA RECOGNISED STAR EXPORT HOUSE

AN ISO 9001: 2015 CERTIFIED COMPANY

A UL LISTED COMPANY

www.vikasindustries.net



Introduction

Established in 1993, Vikas Industries has emerged as a prominent player in the hardware goods market. With a strong foundation in technical expertise and a commitment to excellence, our company has earned a reputation for delivering high-quality products and services. Our dedicated team, led by Mr. Vikas Garg, brings a wealth of knowledge and experience to every project. We are proud holders of ISO 9001:2015 and UL certifications, which reflect our commitment to stringent quality control and safety standards. These certifications validate our unwavering dedication to providing superior products that meet the highest industry requirements. At Vikas Industries, we prioritize customer satisfaction and foster long-lasting relationships based on trust and mutual success.

Vision

Grow markets with innovative solutions & products and create value for all stake holders by providing high quality engineered solutions to our customers.

Our Mission

Our mission is to provide exceptional products that surpass industry standards, ensuring reliability, safety, and optimal performance. We are committed to delivering superior solutions through rigorous quality control, technical expertise, and a customer-centric focus. Our goal is to meet the diverse needs of our valued customers, exceed their expectations, and achieve utmost customer satisfaction.

Product Range

We are a renowned manufacturer of pipe support clamps, specializing in a comprehensive range of high-quality products. Our offerings include rubber nut clamps, clevis hangers, sprinkler hangers, U clamps, nail clamps, U bolts, threaded rods, beam clamps, and more. With a steadfast commitment to excellence, we consistently deliver professional-grade solutions that meet stringent industry standards.

Quality Assurance

Vikas Industries upholds the highest standards of quality in our hangers and clamps, with certifications such as ISO 9001:2015 and UL Listing. Our ISO 9001:2015 certification reflects our comprehensive quality management system, ensuring excellence from research and development to design, manufacturing, and inspection. As a UL Listed company, we guarantee the reliability and safety of our hangers and clamps. Rigorous testing is conducted to ensure dimensional accuracy, load-bearing capacities, durability, and overall performance. We take pride in providing top-notch products that meet the most stringent industry standards. Our dedicated team of experts combines technical expertise with advanced manufacturing techniques and engineering principles to design and produce superior products. With our unwavering commitment to quality assurance, adherence to industry regulations, and skilled craftsmanship, customers can trust in the technical superiority and performance of our products.



Certifications

CERTIFICATE OF COMPLIANCE

Certificate Number EX28827
Report Reference EX28827-20230505
Date 2023-May-08

Issued to: Vikas Industries
F-76-77, Phase - Vij
Ludhiana Punjab, 141010 IN

This is to certify that representative samples of HANGERS, PIPE
See Addendum Page for Product Designation(s).

Have been evaluated by UL in accordance with the Standard(s) indicated on this Certificate.

Standard(s) for Safety: ANSI/CAN/UL 203:2020 - Standard for Pipe Hanger Equipment for Fire Protection Service

Additional Information: See the UL Online Certifications Directory at <https://iq.ulprospector.com> for additional information

This Certificate of Compliance indicates that representative samples of the product described in the certification report have met the requirements for UL certification. It does not provide authorization to apply the UL Mark. Only the Authorization Page that references the Follow-Up Services Procedure for ongoing surveillance provides authorization to apply the UL Mark.

Only those products bearing the UL Mark should be considered as being UL Certified and covered under UL's Follow-Up Services.

Look for the UL Certification Mark on the product.

Shashi Jangra
Senior Manager, VP Regulatory Services
UL LLC
Any information and documentation including UL Mark activities are provided on behalf of UL LLC (UL) or any authorized licensee of UL. For questions, please contact your local UL Customer Service Representative at ULCustomerService@ul.com

GOVERNMENT OF INDIA
विश्व व्यापार और उद्योग मंत्रालय
MINISTRY OF COMMERCE & INDUSTRY
विदेश व्यापार महानिदेशालय
DIRECTORATE GENERAL OF FOREIGN TRADE

Certificate of Recognition
एक स्टार निर्यात घर
One Star Export House

निर्यात VIKAS INDUSTRIES
(आई ई सी) 3061005203 और आयकर पैन ABMPG6233A

को विदेश व्यापार नीति, 2015-2020 के प्रावधानों के अनुसार एक सितारा निर्यात घर का स्तर प्रदान किया जाता है। यह प्रमाण पत्र, प्रक्रिया पुस्तक(2015-2020) के पैरा 3.20(बी) में दी गयी शर्तों के अन्तर्गत, वर्षों की अवधि के लिए दिनांक 23/07/2023 से 23/07/2028 तक वैध होगा।

M/S VIKAS INDUSTRIES
(IEC 3061005203) and Income Tax PAN ABMPG6233A

are hereby accorded the status of One Star Export House in accordance with the provisions of the Foreign Trade Policy, 2015-2020. This Certificate is valid for a period of 5 years effective from 23/07/2023 to 23/07/2028 subject to the conditions prescribed in Para 3.20(b) of the Handbook of Procedures (2015-2020).

Swati Shah
अध्यक्ष / मुख्य महानिदेशक
विदेश व्यापार / विकास आयोग (एन. ई. टी. डी.)
Additional / Joint/ Deputy Director General of Foreign Trade- Development Commissioner (NEZ)

स्थान / Place LUDHIANA

CERTIFICATE OF COMPLIANCE

Certificate Number EX28827
Report Reference EX28827-20230505
Date 2023-May-08

This is to certify that representative samples of the product as specified on this certificate were tested according to the current UL requirements

Product Pipe Hangers

Models: VIKH01, VIKH02, VIKH03, VIKH04, VIKH05, VIKH06, VIKH07, VIKH08, VIKH09, VIKH10, VIKH11, VIKH12, VIKH13, VIKH14, VIKH15, VIKH16, VIKH17, VIKH18, VIKH19, VIKH20, VIKH21, VIKH22, VIKH23, VIKH24, VIKH25, VIKH26, VIKH27, VIKH28, VIKH29, VIKH30, VIKH31, VIKH32, VIKH33, VIKH34, VIKH35, VIKH36, VIKH37, VIKH38, VIKH39, VIKH40, VIKH41, VIKH42, VIKH43, VIKH44, VIKH45, VIKH46, VIKH47, VIKH48, VIKH49, VIKH50, VIKH51, VIKH52, VIKH53, VIKH54, VIKH55, VIKH56, VIKH57, VIKH58, VIKH59, VIKH60, VIKH61, VIKH62, VIKH63, VIKH64, VIKH65, VIKH66, VIKH67, VIKH68, VIKH69, VIKH70, VIKH71, VIKH72, VIKH73, VIKH74, VIKH75, VIKH76, VIKH77, VIKH78, VIKH79, VIKH80, VIKH81, VIKH82, VIKH83, VIKH84, VIKH85, VIKH86, VIKH87, VIKH88, VIKH89, VIKH90, VIKH91, VIKH92, VIKH93, VIKH94, VIKH95, VIKH96, VIKH97, VIKH98, VIKH99, VIKH100, VIKH101, VIKH102, VIKH103, VIKH104, VIKH105, VIKH106, VIKH107, VIKH108, VIKH109, VIKH110, VIKH111, VIKH112, VIKH113, VIKH114, VIKH115, VIKH116, VIKH117, VIKH118, VIKH119, VIKH120, VIKH121, 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Testing Facilities



High Resolution Profile Projector

High resolution profile projector: Enables precise measurement and inspection of complex profiles, reducing errors and improving quality control.

Height Gauge with Surface Table

Provides accurate vertical measurements, ensuring proper alignment and assembly in manufacturing processes.



Tensile Tester

Tensile Tester: Evaluates material strength and performance under tension, validating design specifications and ensuring product reliability.

Hardness Tester

Measures material hardness, ensuring suitability for specific applications and maintaining quality standards.



Micrometer And Digital Vernier Caliper

Offers precise measurements of small distances and diameters, ensuring tight tolerances and consistent product quality.

A Digital Vernier Caliper Provides measurements of length, depth, and thickness with a digital display.

Gauges

NPT Thread and plug gauges are precision tools used to measure the size and accuracy of screw threads and holes





Infrastructure



State of The Art Equipments

With our state-of-the-art equipment, we unlock new possibilities for innovation, streamlining workflows, and achieving remarkable results. Our advanced machinery enables us to optimize productivity, minimize downtime, and maintain the highest standards of quality. We understand that utilizing the latest technology is essential in meeting the evolving needs of our clients and industries.

- Auto Feeding Line - 4
- Power Press - 60 (from 5 to 1000 tonnes)
- CNC Machines - 36
- Knuckle joint for Cold Forgings - 7
(from 250 tonnes to 1000 tonnes)
- Hot Forging Press/Hammers - 4
- Circular Saw - 2
- Band Saw - 1
- SPM Drilling Machines - 14
- Traub Machines - 42
- Turning Machines - 16
- SPM Forming Machines - 26
- Centerless Grinders - 6
- Annealing Plant
- Galvanizing Plant
- Phosphating Plant (7 tank)

Our Tool Room is equipped with top-of-the-line machinery, ensuring world-class standards. Here is a list of the machines available in our facility

- Wirecut - 1
- VMC Machine - 1
- Turning Machines - 4
- Vertical Drill Machine (itcom)
- Vertical Milling Machine (pacmill)
- Automatic Surface Grinder (doall) - 2
- Surface Grinder - 3
- Drill Machines - 3
- Hand Grinders - 3



-We also have an internal welding division that encompasses a wide range of welding methods, including mig welding, projection welding, spot welding, and tig welding.

-with the aid of stripping machines and heat shrink machines, we maintain the highest standards of quality and precision in our packing procedures.

-we have stamping machines and laser marking machines specifically designed to imprint the unique part numbers on each component.





Technical Data

Mild Steel- mild steel possesses several properties that make it widely used in various applications. It has good tensile strength, ductility along with moderated hardness and excellent weldability and formability. For these advantages we use mild steel in most of our products.

Tensile Strength- mild steel has a tensile strength typically ranging from 400 mpa to 550 mpa. This determines its resistance to pulling forces and its ability to withstand stretching or elongation without fracturing.

Ductility- mild steel is highly ductile, meaning it can be easily deformed or stretched without breaking. This allows for easy forming, bending and shaping of material in various types of pipe clamps.

Formability- mild steel has excellent formability, enabling it to be easily shaped into desired configurations without cracking or excessive deformation. This property makes it suitable for applications requiring complex geometries.

Corrosion- corrosion is an inevitable phenomenon that affects all metal surfaces exposed to the environment. It is influenced by the physical properties of the metal and its proximity to dissimilar metals. When these factors align, an electrochemical reaction takes place, initiating a corrosive attack on metal, leading to its degradation and the formation of corrosion.

The corrosion resistance can be greatly improved by applying an appropriate surface protection product to the exposed parts of any product

Finishes

One of zinc's superior corrosion properties come from a dense and thin film of zinc oxide that is formed on the surface which has excellent corrosion resistance and seals the zinc from further corrosion.

Steel corrodes about 0.014mm(0.0005in) / year while zinc corrodes at only 0.0006mm(0.00002in) / year, so steel corrodes about 20 times faster than zinc. In other words, galvanizing extends the lifetime of steel up to 20 times with only minimal coating thickness.

Pre Galvanized Zinc- it is the galvanizing of steel products such as sheets using an automated process before they have been cut to size and processed.

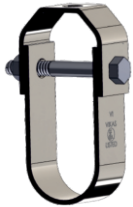
Electro Galvanized ASTM B633- this method involves immersing the metal object in an electrolyte solution and applying an electric current to deposit a uniform layer of zinc. This type of coating is suitable for indoor use in dry areas. A maximum of 0.5 mils (12.7 μm) of zinc can be applied by this method

Hot Dip Galvanized- this involves dipping the pipe hangers in a bath of molten zinc at temperatures around 450°C. The zinc reacts with the metal surface creating a metallurgical bond and forming a protective coating. The hot-dip galvanized coating is typically 2.6 mils or 1.5 oz /sq. Ft per side. It is recommended for prolonged outdoor exposure and usually protects the products in most atmospheric conditions.



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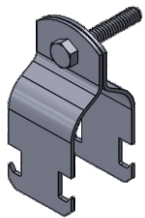
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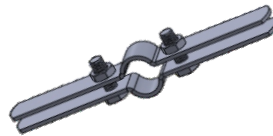
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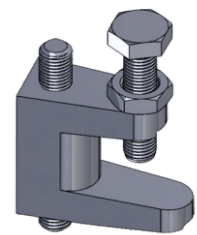
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CLEVIS HANGER

CONSTRUCTION : CLEVIS HANGER IS A COMBINATION OF TWO CLEVISES U & V ATTACHED TOGETHER WITH THE HELP OF CROSS BOLT AND A NUT.

APPLICATION : IT IS USED FOR SUSPENSION OF NON-INSULATED, STATIONARY PIPELINES WITH A GENEROUS RANGE OF 20 TO 150MM, CLEVIS HANGER PROVIDES FLEXIBILITY IN ACCOMMODATING DIFFERENT PIPE HEIGHTS AND ALIGNMENT REQUIREMENTS.

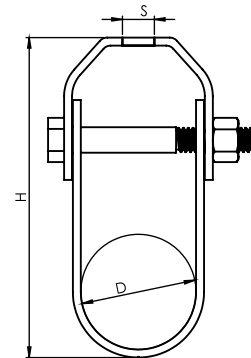
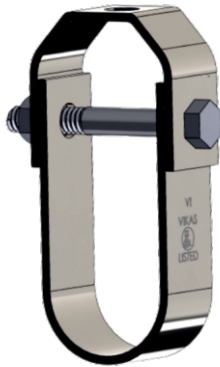
CLEVIS HANGER ALLOWS FOR PRECISE VERTICAL ADJUSTMENT OF PIPES EVEN AFTER INSTALLATION. THIS FEATURE ENABLES FINE TUNING OF THE PIPE'S POSITION TO ENSURE OPTIMAL ALIGNMENT AND SUPPORT.

APPROVALS: UNDERWRITERS LABORATORIES U.L. , U.L.C. LISTED (SIZE: 1" TO 8")

COMPLIANCE : COMPLIANCE : ANSI / CAN/UL 203:2020(REF. ASTM A653M, NFPA13, UL 2043)

MATERIAL: MILD STEEL

FINISH: ELECTRO GALVANIZED AS PER ASTM B 633



CLEVIS HANGERS

Article No.	Nominal Pipe Size (Inch)	Diameter (D) MM	Hanger Rod Size (MM) (R) MM	Height (H)	Top Hole S (MM)	Cross Bolt	Max Load (Kg.)
VICH-01	1"	34	M10	76	11	M8	350
VICH-02	1-1/4"	42	M10	87	11	M8	350
VICH-03	1-1/2"	48	M10	97	11	M8	350
VICH-04	2"	60	M10	114	11	M8	350
VICH-05	2-1/2"	75	M12	142	13	M10	780
VICH-06	3"	89	M12	165	13	M10	780
VICH-07	3-1/2"	102	M12	190	13	M10	780
VICH-08	4"	115	M12	202	13	M10	780
VICH-09	5"	142	M12/M16	231	13/17	M12	1300
VICH-10	6"	168	M12/M16	278	13/17	M12	1300
VICH-11	8"	219	M12/M16	336	13/17	M12	2100



SPRINKLER HANGER

CONSTRUCTION – IT CONSISTS OF A STRIP OF STEEL FORMED BY BENDING AND HOLDS TOGETHER WITH THE HELP OF KNURLED NUT. THE KNURLED SWIVEL NUT ALLOWS FOR EFFORTLESS INSTALLATION AND VERTICAL ADJUSTMENT OF PIPE LEVELS AFTER THEY HAVE BEEN INSTALLED.

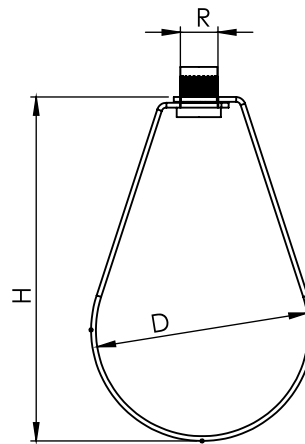
APPLICATION - IDEAL FOR SUSPENDING STATIONERY, NON INSULATED PIPE LINES IN FIRE SPRINKLER SYSTEMS

APPROVALS: UNDERWRITERS LABORATORIES U.L. , U.L.C. LISTED (SIZE: 1" TO 8")

COMPLIANCE : ANSI / CAN/UL 203:2020(REF. ASTM A653M, NFPA13, UL 2043)

MATERIAL: MILD STEEL

FINISH: ELECTROGALVANIZED AS PER ASTM B 633



SPRINKLER (BAND) HANGER - SIZES

Article No.	Nominal Pipe Size (Inch)	Diameter (D) MM	Hanger Rod Size (MM) (R) MM	Height (H)	Max Load (Kg.)
VISH-01	3/4"	28	M10	61	220
VISH-02	1"	34	M10	70	220
VISH-03	1-1/4"	42	M10	78	220
VISH-04	1-1/2"	48	M10	84	220
VISH-05	2"	60	M10	102	220
VISH-06	2.5"	75	M10	118	300
VISH-07	3"	89	M10	144	300
VISH-08	3-1/2"	102	M10	160	300
VISH-09	4"	115	M120	178	300
VISH-10	5"	142	M120	219	500
VISH-11	6"	168	M12	262	500

* Can be supplied without knurled nut.



RUBBER NUT CLAMP/SPLIT CLAMP

CONSTRUCTION : IT IS MADE UP OF TWO SIMILAR METAL FORMED STRIPS COMBINED WITH SCREWS & EPDM LINING.

APPLICATION : IT IS USED FOR MOUNTING PIPES TO THE VERTICAL/HORIZONTAL WALLS, CEILINGS & FLOORS.

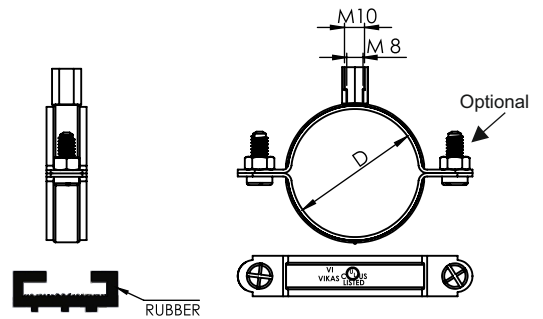
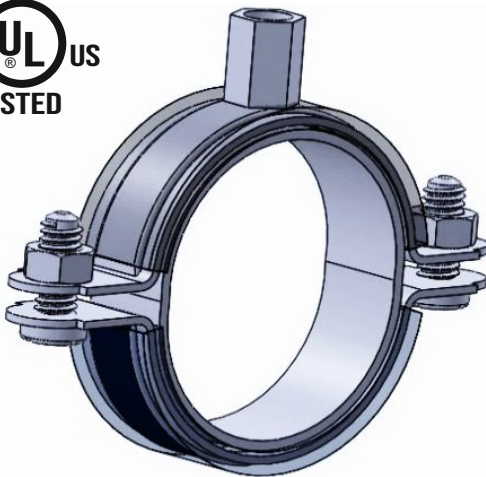
EPDM RUBBER LINING IS FOR NOISE REDUCTION UPTO 15 Db & VIBRATION REDUCTION

APPROVALS : UNDERWRITERS LABORATORIES U.L., U.L.C. LISTED, (SIZE: 1/2" TO 8")

COMPLIANCE : ANSI / CAN/UL 203:2020(REF. ASTM A653M, NFPA13, UL 2043)

MATERIAL : MILD STEEL

FINISH : ZINC PLATED ELECTRO GALVANIZED AS PER ASTM B 633



RUBBER TECHNICAL DATA :	
MATERIAL	: EDPM
STRETCH	: ≥ 250%
HARDNESS	: 45 SHORE A,
TEMP. RESISTANCE	: -40° C to +110°C
OZONE RESISTANCE	: GRADE O

RUBBER NUT CLAMP

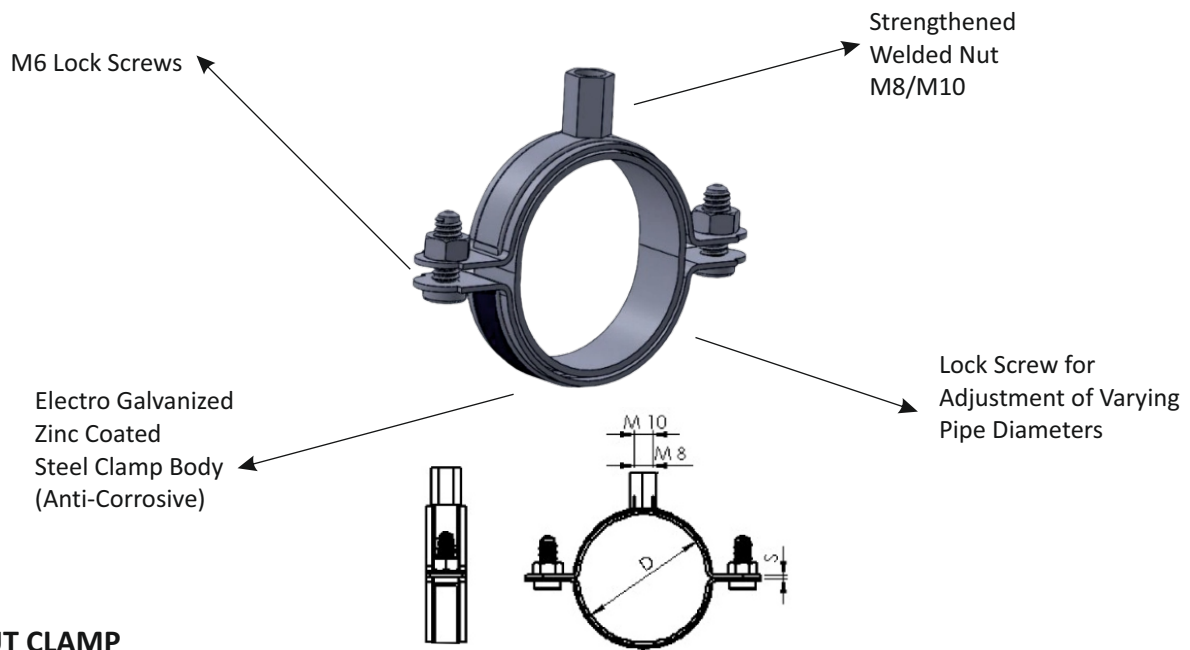
Article No.	D (MM)	Normal Pipe Size (Inch)	Pipe OD (MM)	Side Screw Size (MM)	Hanger Rod Size (MM)	Max Load (Kg.)
VIRNC-01	20-25	1/2"	22	M6	M8XM10	460
VIRNC-02	26-30	3/4"	28	M6	M8XM10	460
VIRNC-03	32-36	1"	34	M6	M8XM10	460
VIRNC-04	38-43	1-1/4"	42	M6	M8XM10	460
VIRNC-05	47-51	1-1/2"	48	M6	M8XM10	460
VIRNC-06	60-64	2"	60	M6	M8XM10	460
VIRNC-07	74-80	2-1/2"	75	M6	M8XM10	570
VIRNC-08	87-92	3"	89	M6	M8XM10	570
VIRNC-09	99-105	3-1/2"	102	M6	M8XM10	600
VIRNC-10	113-118	4"	115	M6	M8XM10	600
VIRNC-11	138-142	5"	141	M8	M12	950
VIRNC-12	168-172	6"	169	M8	M12	950
VIRNC-13	215-220	8"	219	M8	M12	950
VIRNC-14	108-113	(110MM)	110	M6	M8XM10	600

*Side Nuts are not standard part. Can be supplied on request for extra strength/load bearing.



PLAIN NUT CLAMP

- APPLICATION** : IT IS USED FOR MOUNTING PIPES TO THE VERTICAL/HORIZONTAL WALLS, CEILINGS & FLOORS. EPDM RUBBER LINING IS FOR NOISE REDUCTION UPTO 15 Db & VIBRATION REDUCTION
- COMPLIANCE** : ANSI / CAN/UL 203:2020(REF. ASTM A653M, NFPA13, UL 2043)
- MATERIAL** : MILD STEEL
- FINISH** : ZINC PLATED ELECTRO GALVANIZED AS PER ASTM B 633



PLAIN NUT CLAMP

Article No.	D (MM)	Normal Pipe Size (Inch)	Pipe OD (MM)	Side Screw Size (MM)	Hanger Rod Size (MM)	Max Load (Kg.)
VIPC-01	20-25	1/2"	22	M6	M8XM10	460
VIPC-02	26-30	3/4"	28	M6	M8XM10	460
VIPC-03	32-36	1"	34	M6	M8XM10	460
VIPC-04	38-43	1-1/4"	42	M6	M8XM10	460
VIPC-05	47-51	1-1/2"	48	M6	M8XM10	460
VIPC-06	60-64	2"	60	M6	M8XM10	460
VIPC-07	74-80	2-1/2"	75	M6	M8XM10	570
VIPC-08	87-92	3"	89	M6	M8XM10	570
VIPC-09	99-105	3-1/2"	102	M6	M8XM10	600
VIPC-10	113-118	4"	115	M6	M8XM10	600
VIPC-11	138-142	5"	141	M8	M12	950
VIPC-12	168-172	6"	169	M8	M12	950
VIPC-13	215-220	8"	219	M8	M12	950
VIPC-14	108-113	(110MM)	110	M6	M8XM10	600

*Side Nuts are not standard part. Can be supplied on request for extra strength/load bearing.



U-CLAMP

Article No.	ID (MM)	Pipe Size (Inches)	Width (W)x Thickness "N"	Width (W)x Thickness "H"	Width (W)x Thickness "L"
VIUC-01	20-25	1/2"	15X1.4	25X2.0	15X1.20
VIUC-02	26-30	3/4"	15X1.4	25X2.0	15X1.20
VIUC-03	32-36	1"	15X1.4	25X2.0	15X1.20
VIUC-04	38-43	1-1/4"	15X1.4	25X2.0	15X1.20
VIUC-05	47-51	1-1/2"	15X1.4	25X2.0	15X1.20
VIUC-06	60-64	2"	15X1.4	25X2.0	15X1.20
VIUC-07	74-80	2-1/2"	15X1.4	25X2.0	15X1.20
VIUC-08	87-92	3"	15X1.4	25X2.0	15X1.20
VIUC-09	99-105	3-1/2"	15X1.4	25X2.0	15X1.20
VIUC-10	113-118	4"	15X1.4	25X2.0	15X1.20
VIUC-11	138-142	5"	15X1.4	25X2.0	15X1.20
VIUC-12	168-172	6"	15X1.4	25X2.0	15X1.20
VIUC-13	215-220	8"	15X1.4	25X2.0	15X1.20

MATERIAL: MILD STEEL

APPLICATION-THEY ARE USED FOR MOUNTING PLAIN OR INSULATED PIPES VERTICALLY OR HORIZONTALLY TO WALLS ,CEILINGS.

U-CLAMPS OFTEN COME WITH PRE DRILLED MOUNTING HOLES. THESE HOLE FACILITATE EASY ATTACHMENT OF THE CLAMP TO SURFACES SUCH AS WALLS, BEAMS, OR OTHER STRUCTURAL ELEMENTS USING SCREWS, BOLTS , OR OTHER FASTENERS.

FINISH: ZINC PLATED, ELECTROGALVANIZED AS PER ASTM B 633



SUFFIX N/H/L IS FOR NORMAL HEAVY & LIGHT QUALITY AS PER ABOVE SPECIFICATION ONE CAN ORDER ACCORDINGLY

NAIL CLAMP

MATERIAL: MILD STEEL

APPLICATION : IT IS USED FOR VERTICAL INSTALLATION OF STEEL, PVC PIPES. THESE ARE SPECIFICALLY DESIGNED TO BE EASILY NAILED OR HAMMERED ONTO SURFACES SUCH AS WALLS, STUDS OR WOODEN STRUCTURES.THIS ALLOWS FOR QUICK AND STRAIGHTFORWARD INSTALLATION WITHOUT THE NEED FOR ADDITIONAL HARDWARE OR TOOLS.

FINISH: ELECTROGALVANIZED AS PER ASTM B 633



Article No.	ID Nut Clamp (MM)	Pipe Size (Inches)
VINC-01	20-25	1/2"
VINC-02	26-30	3/4"
VINC-03	32-36	1"
VINC-04	38-43	1-1/4"
VINC-05	47-51	1-1/2"
VINC-06	60-64	2"
VINC-07	74-80	2-1/2"
VINC-08	87-92	3"
VINC-09	99-105	3-1/2"
VINC-10	113-118	4"
VINC-11	138-142	5"
VINC-12	168-172	6"
VINC-13	215-220	8"

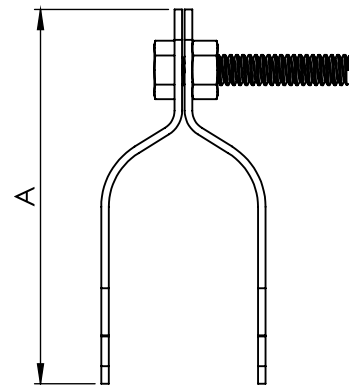
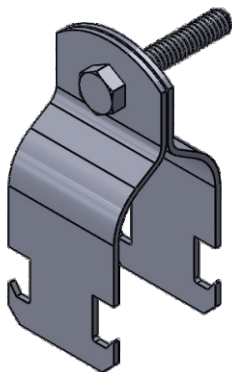


STRUT CLAMP

MATERIAL- MILD STEEL

APPLICATION- STRUT CLAMPS ARE PREASSEMBLED DEVICES DESIGNED TO SECURE RIGID CONDUIT TO A STRUT CHANNEL IN BOTH OVERHEAD AND WALL MOUNT APPLICATIONS.

FINISH- ELECTRIC ZINC PLATED STEEL , HOT DIP GALVANIZED STEEL.



Article No.	Size (Inch)	Length A (mm)	Width (mm)	Bolt Size
VICC-01	1/2"	58	32	M6
VICC-02	3/4"	62	32	M6
VICC-03	1"	68	32	M6
VICC-04	1-1/4"	82	32	M6
VICC-05	1-1/2"	87	32	M6
VICC-06	2"	102	32	M8
VICC-07	2-1/2"	127	32	M8
VICC-08	3"	141	32	M8
VICC-09	3-1/2"	152	32	M10
VICC-10	4"	165	32	M10
VICC-11	5"	176	40	M10
VICC-12	6"	198	40	M10
VICC-13	8"	260	40	M10



RISER CLAMP

MATERIAL- MILD STEEL

DIMENSION TOLERANCE- 5%

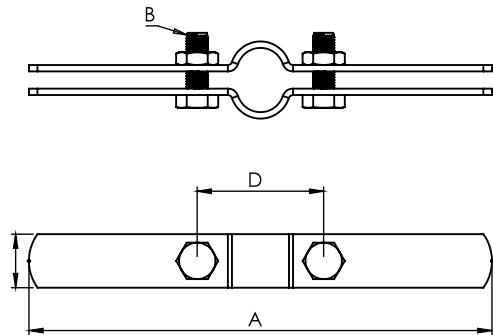
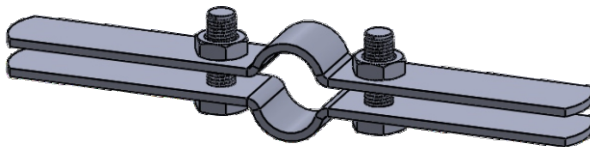
APPLICATION - DESIGNED FOR SUPPORTING AND STABILIZING VERTICAL PIPE RUNS IN HVAC INSTALLATIONS AND FIRE PROTECTION SYSTEMS.

Riser clamps are specifically designed to provide vertical support for pipes in vertical installations, such as riser pipes or vertical runs of piping systems. They are used to secure and stabilize the pipes, preventing sagging, movement, or excessive stress.

Multiple Attachment Points: Riser clamps typically feature multiple attachment points, such as mounting holes or slots. These attachment points allow for secure fastening to walls, beams, or other structural elements using bolts, screws, or other appropriate fasteners. The multiple attachment points distribute the load evenly and enhance the stability of the clamped pipe.

FINISH- ZINC PLATED, ELCTROGALVANIZED.

COMPLIANCE : MSS-SP58 (TYPE8)



Article No.	Size (Inch)	Pipe Size MM	"A" MM	Bolt Size "B"	"D"
VIR-01	1/2"	22	216	M10	59
VIR-02	3/4"	28	227	M10	68
VIR-03	1	34	227	M10	71
VIR-04	1-1/4"	42	240	M10	83
VIR-05	1-1/2	48	261	M10	97
VIR-06	2"	60	260	M10	106
VIR-07	2-1/2	75	280	M10	127
VIR-08	3"	89	298	M10	140
VIR-09	3.1/2	102	321	M12	168
VIR-10	4	115	330	M12	168
VIR-11	5"	142	368	M12	210
VIR-12	6"	168	406	M12	244
VIR-13	8"	219	464	M16	311



U-BOLT WITH NUT

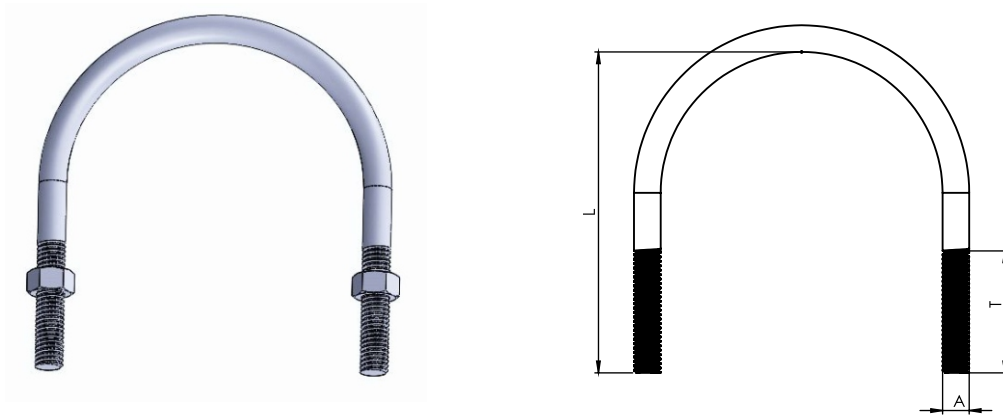
MATERIAL: MILD STEEL

APPLICATION- THEY ARE USED FOR MOUNTING PLAIN OR INSULATED PIPES VERTICALLY OR HORIZONTALLY TO WALLS ,CEILINGS.

U-CLAMPS OFTEN COME WITH PRE DRILLED MOUNTING HOLES.THESE HOLE FACILITATE EASY ATTACHMENT OF THE CLAMP TO SURFACES SUCH AS WALLS, BEAMS, OR OTHER STRUCTURAL ELEMENTS USING SCREWS, BOLTS , OR OTHER FASTENERS.

FINISH: ZINC PLATED, ELECTROGALVANIZED AS PER ASTM B 633

COMPLIANCE : MSSS-SP58 (TYPE 24)



Article No.	Size (Inch)	Pipe Size	Height (L) ±5 (mm)	Thread Length L	Bolt Size A (mm)
VIUB-01	1/2"	22	45	30	M10
VIUB-02	3/4"	28	51	30	M10
VIUB-03	1"	34	59	30	M10
VIUB-04	1-1/4"	42	68	30	M10
VIUB-05	1-1/2"	48	74	30	M10
VIUB-06	2"	60	85	30	M10
VIUB-07	22-1/2"	75	107	40	M12
VIUB-08	3"	89	115	40	M12
VIUB-09	3-1/2"	102	120	40	M12
VIUB-10	4"	115	145	40	M12
VIUB-11	5"	142	175	45	M12
VIUB-12	6"	168	200	45	M12
VIUB-13	8"	219	252	45	M16



THREADED RODS

MATERIAL- MILD STEEL

APPLICATION- THREADED RODS ARE USED WHEREVER A FASTENER OF RIGIDITY AND GREAT LENGTH IS REQUIRED TO ATTACH TWO ITEMS TOGETHER. THEIR THREADING HELPS IN ATTACHING NUTS TO THE RODS AS NEEDED.

FINISH- PLAIN, ELECTRO GALVANIZED, HOT DIP GALVANIZED.

STANDARDS- DIN 975 / DIN 976

DIAMETER - METRIC M6 TO M48, AVAILABLE IN BSP THREAD ALSO



Article No.	Size	Thread Pitch (mm)
VITR-01	M6	1.00
VITR-02	M8	1.25
VITR-03	M10	1.5
VITR-04	M12	1.75
VITR-05	M14	2.00
VITR-06	M16	2.00
VITR-07	M18	2.5
VITR-08	M20	2.5
VITR-09	M22	2.5
VITR-10	M24	3.00
VITR-11	M27	3.00
VITR-12	M30	3.5
VITR-13	M33	3.5
VITR-14	M36	4.00
VITR-15	M39	4.00
VITR-16	M42	4.5
VITR-17	M45	4.5
VITR-18	M48	5.00



L BOLT

MATERIAL – MILD STEEL

APPLICATION- L-Shape bolts are commonly used in structural, concrete and masonry applications. Their primary functions revolves around providing robust support to beams, plates, ledgers and various other elements within buildings and structures erected on solid foundations of concrete and masonry. Equipped with both hex nuts and a flat washer, feature an L shaped end to unlock their maximum load – bearing potential.

FINISH- ZINC PLATED, ELECTROGALVANIZED AS PER ASTM B 633, HOT DIP GALVANIZED

STANDARDS- DIN/ASME/ASTM/ BS EN ISO



ARTICLE NO.	THREAD SIZE
VIL-01	M6
VIL-02	M8
VIL-03	M10
VIL-04	M12
VIL-05	M16
VIL-06	M18
VIL-07	M20
VIL-08	M22
VIL-09	M24
VIL-10	M27
VIL-11	M30
VIL-12	M33
VIL-13	M36
VIL-14	M42
VIL-15	M48

LENGTH IS CUSTOMIZED AS PER REQUIREMENT
ALSO AVAILABLE IN OTHER THREAD SIZES

BEAM CLAMP

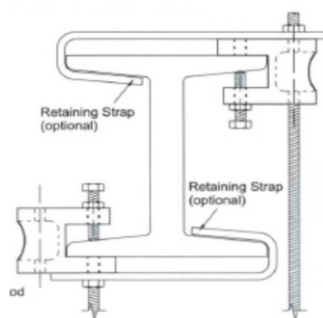
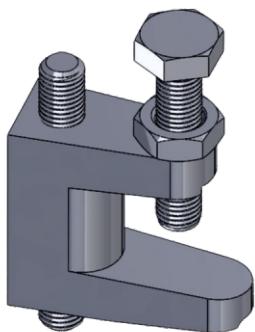
MATERIAL – MALLEABLE IRON, DUCTILE IRON BODY, HARDENED STEEL

APPLICATION- THEY CLAMP ONTO A STRUCTURAL BEAM FOR SUPPORT APPLICATIONS. THEY CONNECT COMPONENTS TO STRUCTURAL STEEL WITHOUT DRILLING OR WELDING.

Permit vertical level adjustment post installation.

FINISH- PLAIN, ELECTRO GALVANIZED, HOT DIP GALVANIZED

STANDARDS- DIN/ASME/ASTM/BS EN ISO



Article No.	ROD SIZE
VIBC-01	M8
VIBC-02	M10
VIBC-03	M12
VIBC-04	3/8"
VIBC-05	1/2"



CLAMP FASTENERS



HEXAGONAL HEAD BOLTS



HEXAGONAL NUTS



FLAT WASHERS



STUDS (FULL/HALF THREAD)



TOP GRIP SPRING CHANNEL NUTS



THREADED ROD CONNECTORS



PIPE KEY FITTINGS



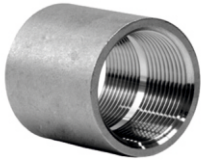
FIELD GATE HADWARE



COIL RODS/TIE RODS



FORGED PIPE FITTINGS



FULL COUPLING



ELBOW 45°



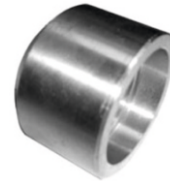
COUPLER



HALF COUPLING



TEE



BOSS



CAP



CROSS



REDUCER INSERT



HEX NIPPLE



THREAD END UNION
3000LB/6000LB



NIPPLE



HEX HEAD PLUG &
BUSHING



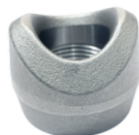
SOCKET WELD END UNION
3000LB/6000LB



THREADED ADAPTOR



SQUARE/ROUND
HEAD PLUGS



BRANCH OUTLET



CASTED FITTINGS



ELBOW 90°



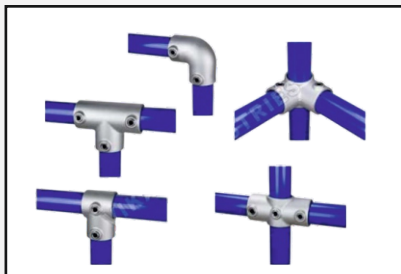
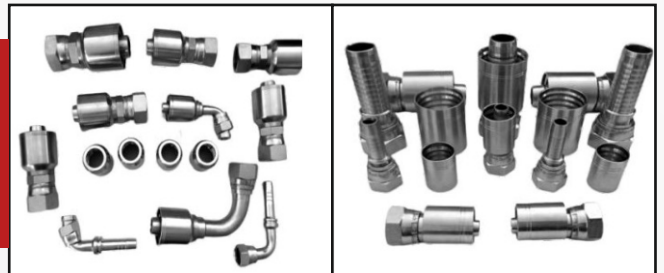
BULL PLUG

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